



# Product Change Notification

Current Date: 23-Dec-2014

## TE Connectivity

**Product Change Notification:** E-14-019068

**PCN Date:** 22-DEC-14

**Customer:** Heilind Electronics ( 167811 )

**Location:** Wilmington

**Agreement:** Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**  
23 position AMPSEAL Plug, 770680

**Description of Changes**  
A new mat seal mold has been built by the seal vendor to replace the current mold which is at its end of life use. Seal improvements have been mad to bring the seal geometry up to current design standards. The seal color has been changed to green to differentiate it from the current seal. Testing on the new mat seal has been completed and all sequences passed The new seal will be used when the current inventory is used up. This information was previously sent on PCN P-14-010431 in Aug 2014. Mixed shipments of seals is possible until Jan 30, 2015

<b>Reason for Changes:</b>	
Product Improvement.	
<b>Estimated Dates:</b>	
<b>Last Order Date</b> (Obsolete Parts Only):	<b>First Date To Ship</b> (Changed Parts Only):
<b>Last Ship Date</b> (Obsolete Parts Only):	<b>Last Date for Mixed Shipments:</b> (Changed Parts Only):
	No Mixed Shipments

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

**Note: This PCN contains only document changes, these changes do not affect the form, fit or function of the parts referenced.**

**Customer Drawing(s) Being Modified:**

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
<a href="#">770680</a>	770680-1		M	