



Product Change Notification

Current Date: 17-May-2019

TE Connectivity

Product Change Notification: E-19-007787

PCN Date: 16-MAY-19

Customer: Heilind Electronics
Inc(0002135900)

Location: WORLDWIDE

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

AMPSEAL Seal Plugs and Connector Covers Manufacturing Location Change (see affected part number list below)

Description of Changes

The Industrial and Commercial Transportation business unit of TE Connectivity is transferring the production of the part numbers listed below from TE Tullahoma/ TN-USA to TE externally approved supplier. These PNs are TE proprietary designs, therefore considered catalog/general market product. Tools that manufacture parts within this PCN are identified as "swing tool" and TE reserves the right in the future to move tool to a TE ICT Manufacturing location and/or a TE externally approved supplier as needed. In case of subsequent transfer of swing tool, PCN will be sent to notify but will have a zero day wait period. PPAP and/or sample requests must be submitted within 14 days of PCN submission via ict-ppap-request@te.com or TE e-PPAP system. Submissions will not occur without request. If PPAP is requested, disposition response is required within 14 days of submit date or it will be considered approved.

Reason for Changes:

This change is necessary for alignment of overall manufacturing capacity and footprint to better meet our Customer's needs. IMPORTANT: The change will not impact fit, form or function.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

15-JUL-2019

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

15-MAY-2024

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770678-1	NO			"EG9736-000", "AMP-0-0770678-1"			
770680-1	NO						
770680-2	NO						
770680-4	NO						
770680-5	NO						
776164-1	NO						
776164-2	NO						
776164-4	NO						
776164-5	NO						
776164-6	NO						
776286-1	NO						
776286-2	NO						

Customer: Heilind Asia Pacific (3133470)

Location: Shanghai

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-1	NO						
770680-2	NO						

Customer: Heilind Electronics Brasil Ltda (3088064)

Location: Sao Paulo

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770678-1	NO			"EG9736-000", "AMP-0-0770678-1"			
770680-1	NO						
770680-4	NO						
770680-5	NO						
776164-1	NO						
776164-4	NO						
776286-1	NO						
776286-2	NO						

Customer: Heilind Asia Pacific (SG) Pte Ltd (3076161)

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776164-1	NO						

Customer: Heilind Electronics Inc (1275266)

Location: Visalia

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770678-1	NO			"EG9736-000", "AMP-0-0770678-1"			
770680-1	NO						
770680-2	NO						
776164-1	NO						
776164-2	NO						
776164-4	NO						
776164-5	NO						
776286-1	NO						
776286-2	NO						

Customer: Heilind Electronics Inc (1281082)

Location: Highland Heights

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770678-1	NO			"EG9736-000", "AMP-0-0770678-1"			
770680-1	NO						
770680-2	NO						
770680-4	NO						
770680-5	NO						
776164-1	NO						
776164-2	NO						
776164-4	NO						
776164-5	NO						
776164-6	NO						
776286-1	NO						
776286-2	NO						

Customer: Heilind Asia Pacific (Hong Kong) (2991513)

Location: Hong Kong

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770678-1	NO			"EG9736-000", "AMP-0-0770678-1"			
770680-1	NO						
770680-2	NO						
770680-4	NO						
770680-5	NO						
776164-1	NO						
776286-1	NO						
776286-2	NO						

Customer: Heilind Asia Pacific (SG) Pte Ltd (2980456)

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-1	NO						
776164-1	NO						
776286-1	NO						

Customer: Heilind Electronics Inc (1276409)

Location: Plano

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776164-2	NO						

Customer: Heilind Electronics GmbH (1205662)

Location: Feldkirchen-Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776164-6	NO						

Customer: Maverick Electronics (155785)

Location: Mcallen

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-1	NO						
770680-1	NO						
770680-2	NO						
770680-4	NO						
770680-5	NO						
770680-5	NO						
776164-1	NO						
776164-1	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776164-5	NO						
776164-5	NO						
776286-1	NO						
776286-1	NO						

Customer: Heilind Electronics GmbH (3050932)

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770678-1	NO			"EG9736-000", "AMP-0-0770678-1"			
770680-1	NO						
776164-1	NO						

Customer: Maverick Electronics (155785)

Location: Mcallen

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-1	NO						
770680-1	NO						
770680-2	NO						
770680-4	NO						
770680-5	NO						
770680-5	NO						
776164-1	NO						
776164-1	NO						
776164-5	NO						
776164-5	NO						
776286-1	NO						
776286-1	NO						

Customer: Heilind Electronics Inc (167811)

Location: Wilmington

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770678-1	NO			"EG9736-000", "AMP-0-0770678-1"			
770680-1	NO						
770680-2	NO						
770680-4	NO						
770680-5	NO						
776164-1	NO						
776164-2	NO						
776164-4	NO						
776164-5	NO						
776164-6	NO						
776286-1	NO						
776286-2	NO						