



# Product Change Notification

Current Date: 04-Mar-2020

## TE Connectivity

Product Change Notification: E-20-002388

PCN Date: 02-MAR-20

Customer: Heilind Electronics  
Inc(0002135900)

Location: WORLDWIDE

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**

23 position AMPSEAL plug assembly

**Description of Changes**

The Industrial and Commercial Transportation business unit of TE Connectivity is adding new capacity tooling for the 23 Position Ampseal perimeter seal for the part number(s) listed below. These PNs are TE proprietary designs, therefore considered catalog/general market product. PPAP and/or sample requests must be submitted within 14 days of PCN submission via ict-ppap-request@te.com or ePPAP system. Submission will not occur without request. If PPAP requested, disposition response is required within 14 days of submit date or it will be considered approved. Product drawing is not affected.

**Reason for Changes:**

Dear Customer, we hereby inform you of this change. The new tooling is necessary because the current tooling is near its end of life and needs to be replaced. The added tooling does not impact connector performance. IMPORTANT: The current and previous revisions of these parts can be used interchangeably in the field. The change(s) are being phased in gradually and previous revision can remain stocked until use. Shipments of both configurations may be mixed.

**Estimated Dates:**

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

30-JUN-2020

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

30-JUN-2025

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						

Customer: Heilind Asia Pacific (Hong Kong) ( 2980376 )

Location: Shatin, N.t.

Agreement Number: Agreement Unknown

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						

Customer: Heilind Asia Pacific ( 3133470 )

Location: Shanghai

Agreement Number: Agreement Unknown

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						

Customer: Heilind Electronics Brasil Ltda ( 3088064 )

Location: Sao Paulo

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						

Customer: Heilind Asia Pacific (SG) Pte Ltd ( 3076161 )

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						

Customer: Heilind Electronics Inc ( 1275266 )

Location: Visalia

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-2</a>	NO						

Customer: Heilind Electronics Inc ( 1281082 )

Location: Highland Heights

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						

Customer: Heilind Asia Pacific (Hong Kong) ( 2991513 )

Location: Hong Kong

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						

Customer: Heilind Asia Pacific (SG) Pte Ltd ( 2980456 )

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						

Customer: Heilind Electronics GmbH ( 3050932 )

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						

Customer: Heilind Electronics Inc ( 3181260 )

Location: Mentor

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						

Customer: Heilind Electronics Inc ( 167811 )

Location: Wilmington

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">770680-1</a>	NO						
<a href="#">770680-2</a>	NO						
<a href="#">770680-4</a>	NO						
<a href="#">770680-5</a>	NO						