



Product Change Notification

Current Date: 03-Apr-2020

TE Connectivity

Product Change Notification: E-20-003959

PCN Date: 27-MAR-20

Customer: Heilind Electronics
Inc(0002135900)

Location: WORLDWIDE

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Solder devices as per attached list of parts.

Description of Changes

Flux change

Reason for Changes:

Product Improvement. We are changing to a flux that does not contain HBCDD and meets all of the performance requirements and comply with internal TE specifications and external agency specifications including the applicable MIL specifications as required, in order to comply with applicable regulations. Some customers may receive mixed shipments for a few weeks as we switch flux materials.

Estimated Dates:
Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

06-APR-2020

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

30-MAY-2020

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
021174-000	NO			"7-1190164-4", "SO63-2-55-22-90"			
169750-000	NO			"4-1191235-8", "S02-09-R"			
274869-000	NO			"9-1192035-9", "SO63-1-9036-20"			
346656-000	NO			"5-1192609-4"			
440703-000	NO			"6-1193313-2", "SO63-1-9030"			
467449-000	NO			"8-1193503-1", "S03-04-R-9035-100"			
588742-000	NO			"1194659-2", "S02-14-R"			
588742N005	NO			"1194659-6", "S02-14-RCS453"			
656537-000	NO			"7-1195177-1", "S02-04-R"			
689088-000	NO			"8-1195411-4", "S03-04-R"			
882218-000	NO			"5-1196867-7", "SO63-5-55-22-90"			
E86018N001	NO			"4-1200824-0", "SO63-2-W2-24-00-100CS2870"			

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-A-55-GA-CL	882218-000, 907122-000, 021174-000		8	
SO63-X-00	758539-000, 187788-000		7	
SO63-X-9030	440703-000		7	
SO63-X-W2-24-00-100	A32866-000		1	

Customer: Heilind Asia Pacific (3133470)

Location: Shanghai

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
021174-000	NO			"7-1190164-4", "SO63-2-55-22-90"			
467449-000	NO			"8-1193503-1", "S03-04-R-9035-100"			

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-A-55-GA-CL	021174-000		8	

Customer: Mps Electronic Vertriebs Gmbh (3013904)

Location: Feldkirchen-Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
689088-000	NO			"8-1195411-4", "S03-04-R"			

Customer: Heilind Electronics Inc (1275266)

Location: Visalia

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
021174-000	NO			"7-1190164-4", "SO63-2-55-22-90"			
169750-000	NO			"4-1191235-8", "S02-09-R"			
274869-000	NO			"9-1192035-9", "SO63-1-9036-20"			
346656-000	NO			"5-1192609-4"			
588742-000	NO			"1194659-2", "S02-14-R"			
656537-000	NO			"7-1195177-1", "S02-04-R"			

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-A-55-GA-CL	021174-000		8	

Customer: Heilind Electronics GmbH (113007)

Location: Feldkirchen- Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
440703-000	NO			"6-1193313-2", "SO63-1-9030"			
656537-000	NO			"7-1195177-1", "S02-04-R"			

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-X-00	758539-000		7	
SO63-X-9030	440703-000		7	

Customer: Heilind Electronics GmbH (3183976)

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
021174-000	NO			"7-1190164-4", "SO63-2-55-22-90"			

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-A-55-GA-CL	021174-000		8	

Customer: Heilind Electronics Inc (1281082)

Location: Highland Heights

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
882218-000	NO			"5-1196867-7", "SO63-5-55-22-90"			
E86018N001	NO			"4-1200824-0", "SO63-2- W2-24-00-100CS2870"			

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-A-55-GA-CL	882218-000		8	
SO63-X-W2-24-00-100	A32866-000		1	

Customer: Heilind Electronics GmbH (3076131)

Location: Feldkirchen-Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
656537-000	NO			"7-1195177-1", "S02-04-R"			

Customer: Heilind Asia Pacific HK Ltd (3107423)

Location: Shatin

Agreement Number: Agreement Unknown

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-X-00	187788-000		7	

Customer: Heilind Electronics (2874919)

Location: Visalia

Agreement Number: Agreement Unknown

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
SO63-A-55-GA-CL	907122-000		8	

Customer: Heilind Electronics Inc (167811)

Location: Wilmington

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
021174-000	NO			"7-1190164-4", "SO63-2-55-22-90"			
169750-000	NO			"4-1191235-8", "S02-09-R"			
274869-000	NO			"9-1192035-9", "SO63-1-9036-20"			
346656-000	NO			"5-1192609-4"			
588742-000	NO			"1194659-2", "S02-14-R"			
588742N005	NO			"1194659-6", "S02-14-RCS453"			
656537-000	NO			"7-1195177-1", "S02-04-R"			
882218-000	NO			"5-1196867-7", "SO63-5-55-22-90"			
E86018N001	NO			"4-1200824-0", "SO63-2- W2-24-00-100CS2870"			