



Product Change Notification

Current Date: 03-Apr-2020

TE Connectivity

Product Change Notification: E-20-004017

PCN Date: 27-MAR-20

Customer: (0002135900)

Location: WORLDWIDE

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Solder devices as per attached list of parts.

Description of Changes

Flux change

Reason for Changes:

Product Improvement. We are changing to a flux that does not contain HBCDD and meets all of the performance requirements and comply with internal TE specifications and external agency specifications including the applicable MIL specifications as required, in order to comply with applicable regulations. Some customers may receive mixed shipments for a few weeks as we switch flux materials.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

06-APR-2020

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

30-MAY-2020

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
065762-000	NO			"1190496-4", "S03-02-R"			
163665-000	NO			"1-1191181-4", "S02-07-R"			
257305-000	NO			"1191883-6", "S03-01-R"			
346108N004	NO			"3-1192605-5", "S02-13-RCS453"			
371176-000	NO			"4-1192780-7"			
405545-000	NO			"4-1193060-7", "S02-17-R"			
448859-000	NO			"3-1193372-5", "D-1744-01"			
450705N003	NO			"1193385-7", "S02-03-RCS453"			
611394-000	NO			"5-1194834-7", "S02-11-R"			
613241-000	NO			"9-1194847-2", "S03-02-R-9035-100"			
642145-000	NO			"9-1195074-1"			
646506-000	NO			"4-1195105-5", "S02-02-R"			
665143-000	NO			"1-1195241-0"			
683123N001	NO			"9-1200376-0", "S03-08-R-100HNCS466"			
812793-000	NO			"1196323-3"			
866259N005	NO			"2-1196745-5", "S02-08-RCS453"			
901727N003	NO			"6-1197008-9", "S02-18-RCS453"			
970677N002	NO			"6-1197503-7", "S02-01-RCS453"			
C76473-000	NO			"5-1200620-2", "S02-02-W1-22-9-100"			
E44700-000	NO			"3-1200619-9", "S02-02-W1-24-9-100"			

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
D-1744-01/-02/-03/-04	750648-000, 448859-000, 371176-000		6	
S01-0X-R	118577-000, 642145-000, 775210-000		E3	
S02-07/08/-10-R-XX	957376-000		2	
S02-0X-W1-GA-9-100	E44700-000, C76473-000		1	
S02-0X-W2-24-00-100	E41024-000		1	
S02-XX-R	346108N004, 901727N003, 646506-000, 163665-000, 866259N005		4	
S03-01/-05-R	065762-000, 257305-000		D1	
S03-0X-R-9035-100	467449-000		1	
S03-XX-R-100HN	683123N001		0	

Customer: Heilind Electronics, Inc., D.B. (1202905)

Location: Feldkirchen-Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
257305-000	NO			"1191883-6", "S03-01-R"			
646506-000	NO			"4-1195105-5", "S02-02-R"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
S02-XX-R	646506-000		4	
S03-01/-05-R	257305-000		D1	

Customer: Heilind Asia Pacific (3133470)

Location: Shanghai

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
613241-000	NO			"9-1194847-2", "S03-02-R-9035-100"			
866259N005	NO			"2-1196745-5", "S02-08-RCS453"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
S02-XX-R	866259N005		4	
S03-0X-R-9035-100	467449-000		1	

Customer: Mps Electronic Vertreibe GmbH (3013904)

Location: Feldkirchen-Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
065762-000	NO			"1190496-4", "S03-02-R"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
S03-01/-05-R	065762-000		D1	

Customer: Heilind Asia Pacific (SG) Pte Ltd (3076161)

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
642145-000	NO			"9-1195074-1"			
665143-000	NO			"1-1195241-0"			

Customer: Heilind Electronics Inc (1275266)

Location: Visalia

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
163665-000	NO			"1-1191181-4", "S02-07-R"			
450705N003	NO			"1193385-7", "S02-03-RCS453"			
642145-000	NO			"9-1195074-1"			
683123N001	NO			"9-1200376-0", "S03-08-R-100HNCS466"			
812793-000	NO			"1196323-3"			
E44700-000	NO			"3-1200619-9", "S02-02-W1-24-9-100"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
S01-0X-R	118577-000		E3	
S02-0X-W1-GA-9-100	E44700-000		1	
S02-XX-R	163665-000		4	
S03-XX-R-100HN	683123N001		0	

Customer: Heilind Electronics Inc (1281082)

Location: Highland Heights

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
163665-000	NO			"1-1191181-4", "S02-07-R"			
448859-000	NO			"3-1193372-5", "D-1744-01"			
642145-000	NO			"9-1195074-1"			
646506-000	NO			"4-1195105-5", "S02-02-R"			
665143-000	NO			"1-1195241-0"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
D-1744-01/-02/-03/-04	448859-000		6	
S01-0X-R	118577-000		E3	
S02-0X-W2-24-00-100	E41024-000		1	
S02-XX-R	163665-000		4	

Customer: Heilind Asia Pacific (SG) Pte Ltd (2980456)

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
642145-000	NO			"9-1195074-1"			
665143-000	NO			"1-1195241-0"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
S01-0X-R	642145-000		E3	

Customer: Heilind Electronics (3204089)

Location: Mentor

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
901727N003	NO			"6-1197008-9", "S02-18-RCS453"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
S02-XX-R	901727N003		4	

Customer: Heilind Electronics Inc (1276409)

Location: Plano

Agreement Number: Agreement Unknown

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
S02-07/08/-10-R-XX	957376-000		2	

Customer: Heilind Electronics GmbH (3050932)

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
611394-000	NO			"5-1194834-7", "S02-11-R"			

Customer: Heilind Electronics Inc (3181260)

Location: Mentor

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
346108N004	NO			"3-1192605-5", "S02-13-RCS453"			
371176-000	NO			"4-1192780-7"			
405545-000	NO			"4-1193060-7", "S02-17-R"			
448859-000	NO			"3-1193372-5", "D-1744-01"			
450705N003	NO			"1193385-7", "S02-03-RCS453"			
665143-000	NO			"1-1195241-0"			

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
866259N005	NO			"2-1196745-5", "S02-08-RCS453"			
970677N002	NO			"6-1197503-7", "S02-01-RCS453"			
C76473-000	NO			"5-1200620-2", "S02-02-W1-22-9-100"			

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Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
D-1744-01/-02/-03/-04	371176-000		6	
S01-0X-R	118577-000		E3	
S02-0X-W1-GA-9-100	C76473-000		1	
S02-XX-R	346108N004		4	

Customer: Heilind Electronics Inc (167811)

Location: Wilmington

Agreement Number: Agreement Unknown

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163665-000	NO			"1-1191181-4", "S02-07-R"			
346108N004	NO			"3-1192605-5", "S02-13-RCS453"			
371176-000	NO			"4-1192780-7"			
405545-000	NO			"4-1193060-7", "S02-17-R"			
448859-000	NO			"3-1193372-5", "D-1744-01"			
450705N003	NO			"1193385-7", "S02-03-RCS453"			
642145-000	NO			"9-1195074-1"			
646506-000	NO			"4-1195105-5", "S02-02-R"			
665143-000	NO			"1-1195241-0"			
683123N001	NO			"9-1200376-0", "S03-08-R-100HNCS466"			
812793-000	NO			"1196323-3"			
866259N005	NO			"2-1196745-5", "S02-08-RCS453"			
970677N002	NO			"6-1197503-7", "S02-01-RCS453"			
C76473-000	NO			"5-1200620-2", "S02-02-W1-22-9-100"			
E44700-000	NO			"3-1200619-9", "S02-02-W1-24-9-100"			

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D-1744-01/-02/-03/-04	750648-000		6	
S01-0X-R	775210-000		E3	
S02-XX-R	346108N004		4	

Customer: Heilind Electronics (2874918)

Location: Highland Heights

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

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901727N003	NO			"6-1197008-9", "S02-18-RCS453"			

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S02-XX-R	901727N003		4	