



Product Change Notification

Current Date: 14-Jan-2021

TE Connectivity

Product Change Notification: E-20-017910

PCN Date: 13-JAN-21

Customer: Heilind Electronics
Inc(0002135900)

Location: WORLDWIDE

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

AMPSEAL 23-Position Vertical and Right-Angle Header Counterbore Addition

Description of Changes

The Industrial and Commercial Transportation business unit of TE Connectivity is making a change to the mounting hole geometry on all 23-position vertical and right-angle AMPSEAL headers for the part number(s) listed below. These PNs are TE proprietary designs, therefore considered catalog/general market product. PPAP and/or sample requests must be submitted within 14 days of PCN submission via ict-ppap-request@te.com or ePPAP system. Submission will not occur without request. If PPAP requested, disposition response is required within 14 days of submit date or it will be considered approved. Product drawing(s) are affected.

AMPSEAL Counterbore Before & After Illustration
AMPSEAL Counterbore Addition – Before & After

Without Counterbore



With Counterbore


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Reason for Changes:

Product Improvement. Dear Customer, we hereby inform you of this change. The change is necessary to improve mounting capabilities. The change does not impact performance. IMPORTANT: The current and previous revisions of these parts can be used interchangeably in the field. The change(s) are being phased in gradually and previous revision can remain stocked until use. Shipments of both configurations may be mixed.

Estimated Dates:
Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

21-JUN-2021

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

23-DEC-2022

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-776087-1	NO						
1-776087-4	NO						
1-776200-1	NO						
1-776228-1	NO						
1-776228-2	NO						
1-776228-4	NO						
770669-1	NO						
770669-4	NO						
776087-1	NO						
776087-2	NO						
776087-4	NO						
776228-1	NO						
776228-5	NO						

Customer: Heilind Asia Pacific (Hong Kong) (2980376)

Location: Shatin, N.t.

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770669-4	NO						
776087-1	NO						
776087-2	NO						
776087-4	NO						
776228-1	NO						
776228-5	NO						

Customer: Heilind Asia Pacific (SG) Pte Ltd (3076161)

Location: Singapore

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770669-1	NO						

Customer: Heilind Electronics GmbH (113007)

Location: Feldkirchen- Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-776200-1	NO						

Customer: Heilind Electronics Inc (1281082)

Location: Highland Heights

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-776087-1	NO						
1-776228-2	NO						

Customer: Heilind Asia Pacific (Hong Kong) (2991513)

Location: Hong Kong

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770669-4	NO						
776087-1	NO						
776087-2	NO						
776087-4	NO						
776228-1	NO						
776228-5	NO						

Customer: Heilind Electronics GmbH (3050932)

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-776200-1	NO						

Customer: Heilind Electronics Inc (167811)

Location: Wilmington

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-776087-1	NO						
1-776087-4	NO						
1-776200-1	NO						
1-776228-1	NO						
1-776228-2	NO						
1-776228-4	NO						
776087-1	NO						