Customer Information

Product Change Notification

PCN #: 20211108-02

Change Title: Modification of the AZEV116, AZEV132 and AZEV140 series relays.
1.) Armature set assembly.
2.) Coil terminal coating.

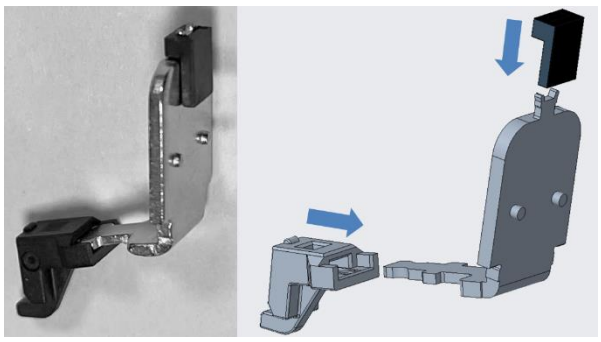
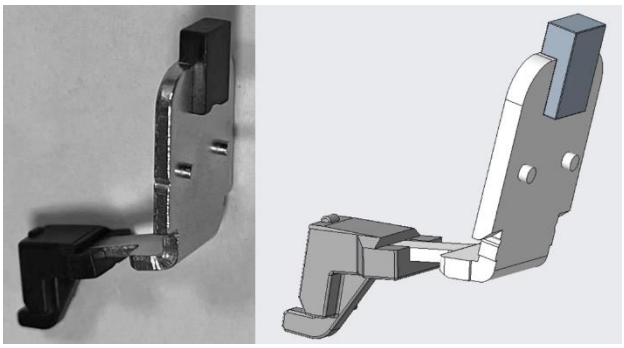
Products Affected: AZEV116, AZEV132 and AZEV140 series

Time schedule:
Effective: starting from 2021-12-15

Reason for change:
1.) Increased efficiency in series production.
2.) To improve production efficiency and production yield.

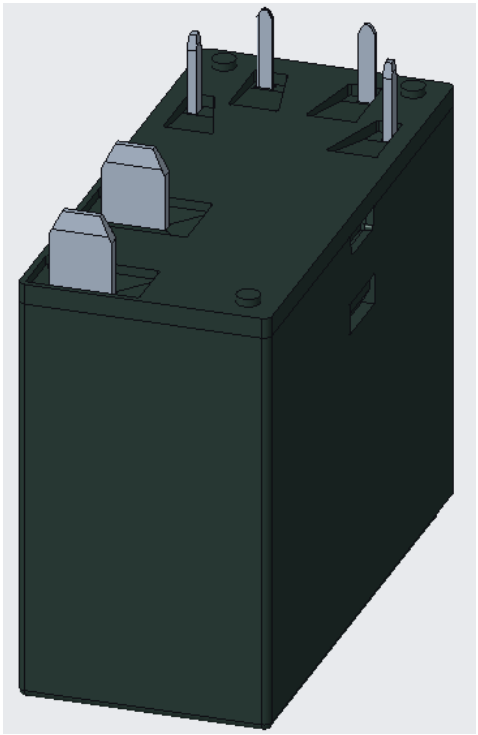
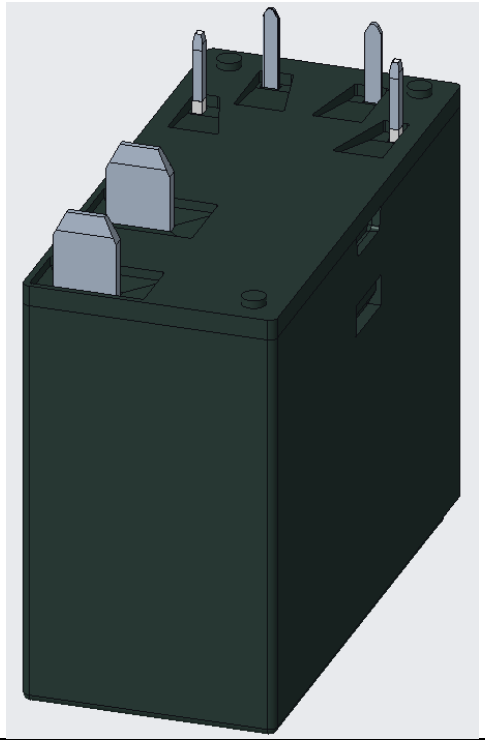
Detailed description:
Detailed description

1.) Armature set assembly.
- **The armature set assembly will be changed from 3-part to one-piece molded part.**
- **This change has no impact on the product performance.**

Before	**After**
	

2.) Coil terminal coating.
- **The coil terminals will not be electroplated in the future. Instead, the terminals of the finished product are tinned in a separate process.**
- **This change has no impact on the product performance.**

Before	**After**
	

• illustration similar • shown without fixation glue 	• illustration similar • shown without fixation glue 

Additional support documentation:
none

Contact Information:
For further questions please contact your ZETTLER sales representative.