



Product Change Notification

Current Date: 04-May-2022

TE Connectivity

Product Change Notification: PCN-22-137472

PCN Date: 28-APR-22

Customer: Heilind Electronics
Inc(0002135900)

Location: WORLDWIDE

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Heavy Duty Sealed Connector Series Product Family REC and TAB Housing Group A - E

Description of Changes

The Industrial and Commercial Transportation Business Unit of TE Connectivity is transferring manufacturing of the part number(s) (PNs) listed below from TE Connectivity Woert, Germany to TE Connectivity Tangier, Morocco. Components and finished goods will have TE INTERNAL validation & RELEASE only to initiate shipment to avoid any potential line stops at customer side. TE Connectivity will remain the same quality controls. These PNs are TE proprietary designs, therefore considered catalog/general market product. TE reserves the right to move tools back to the prior manufacturing location based on business need. PPAP requests must be submitted within 14 days of PCN submission via ict-ppap-request@te.com or ePPAP system. No samples will be provided as TE considers parts to be exchangeable independent from type and location of assembly process. If PPAP requested, disposition response is required within 14 days of submit date or it will be considered approved. Product drawings are not affected. Reason for Changes: This change is necessary to ensure capacity and prevent future supply chain disruptions in EMEA. The change does not impact performance, form, fit and function. IMPORTANT: The current and previous revisions of these parts can be used interchangeably in the field. The changes are being phased in gradually.

Reason for Changes:

Manufacturing location change

PCN Attributes:

Product Category: Connectors	Kind of Change: Location Change
Change Feature: No Feature Change	Potential Customer Impact: No Customer Impact
Remarks:	

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Ship Date of Changed Items (Changed Parts Only): 31-JUL-2022
Last Ship Date of Changed Items (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only): No Mixed Shipments
Effectivity Date:	Date of First Samples:

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418469-1	NO						
1-1418479-1	NO						
1-1418483-1	NO			"8202612101"			
1-1563759-1	NO						
1-1564337-1	NO						
1-1564407-1	NO						
1-1564416-1	NO						
1-1564512-1	NO						
1-1564526-1	NO						
1-1564542-1	NO						
1-1564544-1	NO						
1-1564546-1	NO						
1-1670730-1	NO			"820P-37900"			
1-1670901-1	NO						
1-1703639-1	NO						
1-1703808-1	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1703818-1	NO						
1-1703820-1	NO						
1-1703841-1	NO			"8202609391"			
1-2299782-1	NO						
2-1418390-1	NO						
2-1418469-1	NO						
2-1563759-1	NO						
2-1564416-1	NO						
2-1564530-1	NO						
2-1670901-1	NO						
2-1703639-1	NO						
3-1418390-1	NO						
3-1563759-1	NO						
3-1670901-1	NO						
4-1418390-1	NO						

Customer: Heilind Electronics Brasil Ltda (3088064)

Location: Sao Paulo

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1564512-1	NO						
1-1670730-1	NO			"820P-37900"			
1-2299782-1	NO						
2-1418469-1	NO						
2-1563759-1	NO						

Customer: Heilind Electronics Inc (3181260)

Location: Mentor

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418479-1	NO						
1-1418483-1	NO			"8202612101"			
1-1563759-1	NO						
1-1564337-1	NO						
1-1564407-1	NO						
1-1703639-1	NO						
1-1703841-1	NO			"8202609391"			
2-1418390-1	NO						
2-1703639-1	NO						
3-1418390-1	NO						

Customer: Heilind Electronics GmbH (113007)

Location: Feldkirchen- Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418469-1	NO						
1-1418479-1	NO						
1-1418483-1	NO			"8202612101"			
1-1564337-1	NO						
1-1564407-1	NO						
1-1564416-1	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1564526-1	NO						
1-1564544-1	NO						
1-1564546-1	NO						
1-1703639-1	NO						
1-1703808-1	NO						
1-1703818-1	NO						
1-1703820-1	NO						
2-1564416-1	NO						
2-1564530-1	NO						
4-1418390-1	NO						

Customer: Heilind Asia Pacific (3133470)

Location: Shanghai

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						

Customer: Heilind Asia Pacific (Hong Kong) (2980376)

Location: Shatin, N.t.

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1564542-1	NO						
1-1703818-1	NO						
2-1670901-1	NO						

Customer: Heilind Electronics GmbH (3183976)

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418469-1	NO						

Customer: Heilind Electronics GmbH (113007)

Location: Feldkirchen- Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418469-1	NO						
1-1418479-1	NO						
1-1418483-1	NO			"8202612101"			
1-1564337-1	NO						
1-1564407-1	NO						
1-1564416-1	NO						
1-1564526-1	NO						
1-1564544-1	NO						
1-1564546-1	NO						
1-1703639-1	NO						
1-1703808-1	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1703818-1	NO						
1-1703820-1	NO						
2-1564416-1	NO						
2-1564530-1	NO						
4-1418390-1	NO						

Customer: Heilind Electronics GmbH (3076131)

Location: Feldkirchen-Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418483-1	NO			"8202612101"			
1-1703820-1	NO						

Customer: Heilind Electronics GmbH (3147483)

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1564544-1	NO						
1-1703820-1	NO						

Customer: Heilind Electronics (3204089)

Location: Mentor

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
3-1563759-1	NO						

Customer: Heilind Electronics Inc (167811)

Location: Wilmington

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418479-1	NO						
1-1418483-1	NO			"8202612101"			
1-1563759-1	NO						
1-1564337-1	NO						
1-1564407-1	NO						
1-1564526-1	NO						
1-1670901-1	NO						
1-1703639-1	NO						
1-1703841-1	NO			"8202609391"			
2-1418390-1	NO						
2-1670901-1	NO						
2-1703639-1	NO						
3-1418390-1	NO						
3-1670901-1	NO						

Customer: Heilind Asia Pacific (Hong Kong) (2991513)

Location: Hong Kong

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1564542-1	NO						
1-1703818-1	NO						
2-1670901-1	NO						

Customer: Heilind Electronics GmbH (3050932)

Location: Rosenheim

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1418390-1	NO						
1-1418469-1	NO						
1-1418479-1	NO						
1-1564407-1	NO						
1-1564416-1	NO						
1-1564526-1	NO						
1-1564546-1	NO						
1-1703639-1	NO						
1-1703808-1	NO						
1-1703818-1	NO						
1-1703820-1	NO						
2-1564416-1	NO						

Customer: Heilind Electronics, Inc., D.B. (1202905)

Location: Feldkirchen-Westerham

Agreement Number: Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1703820-1	NO						