Product Change Notification

Current Date: 17-Jun-2022

TE Connectivity

Product Change Notification: P-22-022932 **PCN Date:** 16-JUN-22

Customer: Heilind Electronics Inc(0002135900) **Location:** WORLDWIDE **Agreement:** Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
Terminal Junction Product

Description of Changes
TE Connectivity (TE) has changed preferred adhesive material used to bond plastic to plastic terminal junction components Ablestik adhesive EO 0202 (Manufacturer Henkel) to ECOBOND 104 adhesive (Manufacturer Henkel). Assembled parts were submitted to a full series of testing (Visual and Mechanical Examination, Contact Insertion/Removal forces, Contact Retention, Dielectric Withstanding Voltage (Sea Level), Thermal Shock & Fluid Immersion) prior the change approval. Adding to this, ECOBOND 104 adhesive has been used for other Terminal Junction products as splices and Series II assemblies, this change will allows to unify different adhesives for the same types products.

Reason for Changes:	
Product improvement.Product improvement. TE's supplier/manufacturer Henkel notified that the adhesive that is used in the TJ assembly was going to be obsoleted from the market with short notice. Do to this notification TE had to find another adhesive alternative with the same performance. With these change we are unifying the usage of the ECOBOND 104 adhesive into the Hermosillo plant. According to the good results TE determined there is no, change to the form, fit or function of these products because of this alternative adhesive. The design of the components will remain the same and all part numbers remain unchanged.	
Estimated Dates:	
Last Order Date (Obsolete Parts Only):	**First Date To Ship** (Changed Parts Only):
	16-JUN-2022
Last Ship Date (Obsolete Parts Only):	**Last Date for Mixed Shipments:** (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
4-592629-2	NO						
592629-1	NO						

Customer: Heilind Electronics GmbH (3050932) **Location:** Rosenheim **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
4-592629-2	NO						
592629-1	NO						