Issue No. / 発行No.：PC-0027822
Issue date / 発行日：2022/11/14

工程変更連絡書
Process Change Notice

ヒロセ電機株式会社
郡山工場　品質管理課
Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.

承認 (Approval)	査閲 (Review)	作成 (Created by)
Tsukamoto	Inagaki	Nouchi

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。
早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。
本書にて工程変更のご案内をさせて頂きます。変更計画可否を提出後　2週間以内にご返却を賜りたくお願い致します。
We truly appreciate your significant support always.
We are currently planning on the below process change for the products planned to be delivered to your company.
Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciat

貴社品番/Customer's product number	弊社品番/Product number by Hirose	弊社品名/Product name by Hirose
	578-0545-4 93 (representative)	FX8C-100P-SV2(93)　(representative)

Content of change / 変更内容

変更１ Change 1	区分 Type	Assembly line will be added.	理由 Reason	To support production due to an increase in orders	
変更２ Change 2	区分 Type	Country of origin will be added.	理由 Reason	To support production due to an increase in orders	

変更前 Before the change	変更後 After the change	影響範囲 The scope that will be affected.	
Assebly line of Japan domestic (N company)	Indonesia factory's assembly line (*) will additionally produce items of the Japan domestic (Company N's) assembly line. * It is an existing line that assembles the same series	Although the production equipment will be changed, the production process and control method are not going to be changed. We will conduct a necessary evaluation.	
		・外観の変更 Appearance	無 No change
		・含有物質変更 Containing substance	無 No change

Execution schedule of the change plan / 変更実施計画

日程 Schedule	Oct. 1			Nov. 1			Dec. 1			Jan. 1			Feb. 1			
工程整備 Preparation of process				→												
標準類の整備 Preparation of standards, etc.				→												
トライ / Trial							→									
作業者教育 Training on operators				→												
製品評価試験 Product evaluation test								→								
サンプル提出 Submission of sample									→							
初品検査結果提出 Submission of the initial product inspection result										→						

量産納入予定日 Scheduled delivery date of mass production products	Scheduled on February, 2023	備考 Remarks	
変更計画可否回答希望日 Date of your acknowledgement	December 16, 2021		

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ヒロセ電機株式会社　行き To: Hirose Electric Co., Ltd.			貴社名： Customer name:
変更計画可否回答書 **Answer to the change plan notification (approval)**	製品名 Product name：	**FX8C-100P-SV2(93) (representative)**	ご判定日 Judgment day
	変更内容 Content of change：	**Assembly line will be added. Country of origin will be added.**	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other directions			

Target product list

Product code	Product name by Hirose
578-0545-4 71	FX8C-100P-SV2(71)
578-0545-4 91	FX8C-100P-SV2(91)
578-0545-4 92	FX8C-100P-SV2(92)
578-0545-4 93	FX8C-100P-SV2(93)