



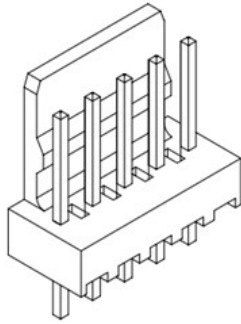
Product Change Notification

Date Issued :	April 06, 2023	PCN Number :	513150
Reason for Change :	Equipment Transfer, Production Transfer or Rearrangement		
Description of Change :	This notification is to inform about Production of the impacted part(s) in this PCN has been transferred to different location. No changes will be made to product as part of this change.		
Assessment of Change :	First Article Inspection		
Planned Implementation Date :	October 10, 2023		
Sample Availability Date:	June 15, 2023		
Internal Molex Qualification Date :	June 18, 2023		
Last date to request Samples by Customer :	June 30, 2023		
Traceability Code Markings / Date :	Product made after planned implementation date can contain the change		

Before Picture

Before Change

- ❖ Molex Shanghai & Molex India both plant are currently producing these KK series parts – 6410
- ❖ To preserve all KK products in one place, the production location is changing.



After Picture

Overview

- This production location change is to facilitate better manufacturing footprint within Molex. Suitable toolings / machine would be moved to Bangalore India and sufficient buffer stock would be maintained at Molex Shanghai during the transition period.
- Target to release for mass production in India plant by July 2023. Parts may be supplied from existing Shanghai location and Molex Bangalore location till the product transfer is completed.
- This specific PCN covers the transfer of automated assembly machines, supporting component tooling and auxiliary equipment”
- To facilitate a smooth transfer, we will build buffer stock as needed. (1) **We also will locally source packaging materials DU & MLQ will change accordingly.** (2) Raw materials source change (3) Additional machinery / tooling if required
- No impact to fit, form or function
- Qualification / PPAP Reports and samples available upon the request

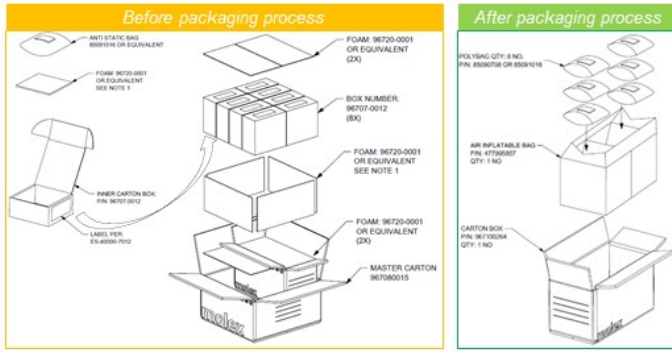
8204



RELEASED

Additional Information :

DU & MLQ Change:



- 1) All 6410series parts running in 8204 plant are with Air Inflatable bag packaging.
- 2) Packaging method will be changed for these 9 parts as well.
- 3) There will be change in DU & MLQ qty.
- 4) New packaging change was validated with drop test at 80cm drop height for similar parts.

Molex Part Number	Current Standard Pack Quantity (DU)	Current Minimum Order Quantity	New Standard Pack Quantity (DU)	New Minimum Order Quantity
22272021	24,000	24,000	17,100	17,100
22272031	16,000	16,000	11,400	11,400
22272041	12,000	12,000	8,550	8,550
22272051	8,000	8,000	5,700	5,700
22272061	8,000	8,000	5,700	5,700
22272071	4,000	8,000	2,850	8,550
22272081	4,000	8,000	2,850	8,550
22272091	4,000	4,000	2,850	2,850
22272101	4,000	4,000	2,850	2,850

RELEASED

You may address inquires regarding this PCN by clicking on the below link mailto:pcn_coordinator@molex.com?subject=PCN_Notification:513150 or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 513150** " in the e-mail Subject line for faster response.

[Molex, LLC](http://www.molex.com)
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Updated Quantity Template

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