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Issue No. / 発行№：PC-0031925
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工程変更連絡書
Process Change Notice

ヒロセ電機株式会社
郡山工場　品質管理課
Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.

承認 (Approval)	査閲 (Review)	作成 (Created by)
塚本 Tsukamoto	稲垣 Inagaki	野内 Nouchi

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。
早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。
本書にて工程変更のご案内をさせて頂きます。変更計画可否を提出後　2週間以内にご返却を賜りたくお願い致します
We truly appreciate your significant support always.
We are currently planning on the below process change for the products planned to be delivered to your company.
Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Customer's product number	弊社品番/Product number by Hirose	弊社品名/Product name by Hirose
	５４４－００２０－３　０５	ＤＦ４－２４２８ＰＣＦ（０５）

Content of change / 変更内容

	区分 Type		理由 Reason	
Change 1	区分 Type	Packing method change	理由 Reason	To improve productivity.
Change 2	区分 Type	—	理由 Reason	—

変更前 Before the change	変更後 After the change	影響範囲 The scope that will be affected.	
Pack into a box every 1 RL (See attachment sheet)	Pack 5RLs together in one box. * When shipping 1 or 2 RL, use the conventional method of packing each 1 RL in a box. (See attachment sheet)	設計変更は伴わない為、製品仕様、性能に変更はございません。 There is no design change, so there is no change on product specifications and performance.	
		・外観の変更 Appearance	無 No change
		・含有物質変更 Containing substance	無 No change

Execution schedule of the change plan / 変更実施計画

日程 Schedule	May 1			June 1					July 1				Aug.1				
工程整備 Preparation of process	→	→															
標準類の整備 Preparation of standards, etc.	→	→															
トライ / Trial		→	→														
作業者教育 Training on operators	→	→															
製品評価試験 Product evaluation test		→	→														
サンプル提出 Submission of sample																	
初品検査結果提出 Submission of result of initial product inspection			→	→													

量産納入予定日 Scheduled delivery date of mass production products	２０２３年７月予定 Scheduled in July 2023	備考 Remarks	
変更計画可否回答希望日 Requested date of your acknowledgement	２０２３年５月１９日 May 19, 2023		

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ヒロセ電機株式会社　行き
To: Hirose Electric Co., Ltd.

貴社名：
Customer company name:

変更計画可否回答書
Acknowledgement

製品名 Product name：	ＤＦ４－２４２８ＰＣＦ（０５）
変更内容 Content of change：	**Packing method change** —

ご判定日
Judgment day

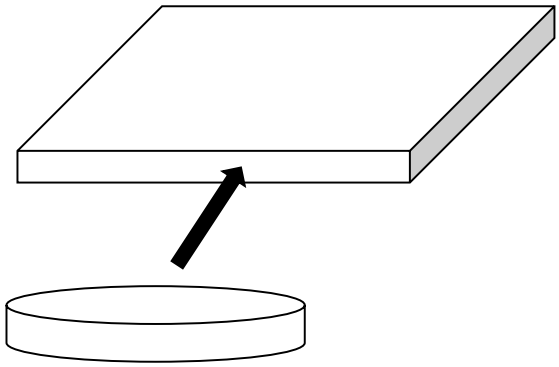
ご担当者
Person in charge

変更計画可否
Approval or Disapproval for the change plan:　承認 Approved　否認 Disapproved　条件付 Conditionally approved

必要提出資料、その他指示事項
Required materials for submission / other instructions

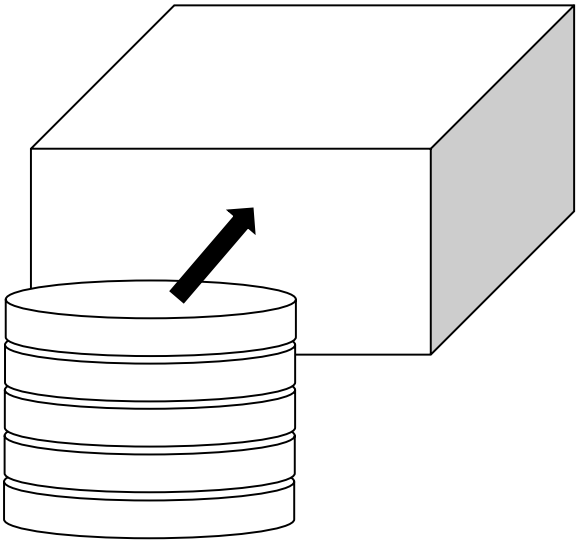
Content of change: Packing

Current



Pack each RL in a box and ship as is.

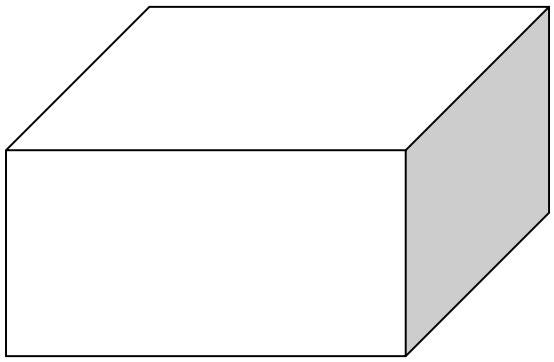
After the change

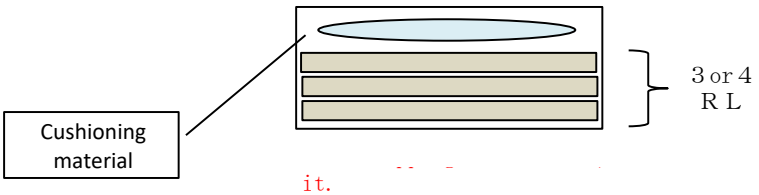


Pack 5RLs together in a box.



For 1 or 2RL shipments, pack each 1RL in a box.





it.
For 3 or 4RL, pack the gaps with cushioning material.