

<b>Date Issued :</b>	April 04, 2024	<b>PCN Number :</b>	515091
<b>Reason for Change :</b>	Equipment Transfer, Production Transfer or Rearrangement		
<b>Description of Change :</b>	This notification is to inform you about equipment transfer that have been used to manufacture impacted part(s). Equipment have been moved to different site/ location/ premises. No changes will be made to product as part of this change.		
<b>Assessment of Change :</b>	First Article Inspection		
<b>Planned Implementation Date :</b>	December 16, 2024		
<b>Customer Sample Availability Date:</b>	September 27, 2024		
<b>Last date to request Samples by Customer :</b>	October 21, 2024		
Please note if Samples are not requested as per Customer Samples Request date, it may take additional 4-6 weeks to arrange Samples.			
<b>Traceability Code Markings / Date :</b>	Product made after planned implementation date can contain the change		

Before Picture

**PCN OVERVIEW**

- As a valued customer, Molex is notifying you we are continuing our manufacturing footprint optimization and production consolidation process. This consolidation will create further production synergy around similar type products, manufacturing processes, and customer market segments.
- Starting in June 2024, Molex will begin transferring injection molds for finished goods from our Lincoln, Nebraska plant to our Bangalore, India plant. Our priority is ensuring continuity of supply during the transfer period.
- If your product is not sourced from Lincoln, NE USA, you are not impacted by this transfer.

**Lincoln, Nebraska** Sending Plant

Injection molds



Transfer to

**Bangalore, India** Receiving Plant

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After Picture

## PCN DETAILS

- Some molded housings are considered finished goods (FG's) requiring no further processing or value add prior to being sold and shipped directly to our customers. Shipments of injection molds for these FG's will starting June 2024 and be completed in July 2024.
- Only injection molds are being transferred. No molding presses or other auxiliary equipment is being transferred.
- No resin supplier changes are being made. Resin will continue to be sourced from the same supplier however the manufacturing location of the resin may change to maintain or improve local sourcing service levels.
- Packaging item will be localized, there won't be any DU & MLQ impact.
- **Product Impact** – no change to form, fit or function.
- **Molex part numbers impacted** – see attached list in PCN.

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**Additional Information :**

- **Part Numbers** highlighted in red will be used for mold qualification purposes. Samples and FAI data will be available based on below dates.
- Other part numbers may be considered for Mold qualification purposes with extended lead times.
- To streamline the qualification and customer approval process, a qualification FG with the greatest customer impact has been identified and highlighted in the following chart.

Project planning for Mold transfer from Linclon to India					
Mold #	Mold Transfer Date	Part Numbers	Sample availability date	Mold Qualification date	PCN planned implementation date
L4168003	6/12/2024	15040802	8/2/2024	8/2/2024	11/2/2024
L4224201	6/12/2024	9027061	8/2/2024	8/2/2024	11/2/2024
L4240001	6/12/2024	6023042	8/2/2024	8/2/2024	11/2/2024
		424000004	8/2/2024	8/2/2024	11/2/2024
		424001003			
		424001004			
		424002001			
		424002004			
L4240002	6/12/2024	424003001	8/2/2024	8/2/2024	11/2/2024
L4281605	6/12/2024	428160212	8/2/2024	8/2/2024	11/2/2024
L4281801	6/12/2024	428180212	8/2/2024	8/2/2024	11/2/2024
		428180312			
		428180412			
		428180512			
		428180612			
L4338401	6/12/2024	433841003	8/2/2024	8/2/2024	11/2/2024
		433842003			
		433847003			

Project planning for Mold transfer from Linclon to India					
Mold #	Mold Transfer Date	Part Numbers	Sample availability date	Mold Qualification date	PCN planned implementation date
L0139602	6/26/2024	3091032	8/16/2024	8/16/2024	11/16/2024
L0162506	6/26/2024	3062023	8/16/2024	8/16/2024	11/16/2024
L0162506	6/26/2024	3067023			
L0416101	6/26/2024	15049209	8/16/2024	8/16/2024	11/16/2024
L0631301	6/26/2024	6023103	8/16/2024	8/16/2024	11/16/2024
L0631303	6/26/2024	6021103	8/16/2024	8/16/2024	11/16/2024
L4456201	6/26/2024	445620001	8/16/2024	8/16/2024	11/16/2024
		445620002			
L0319102	7/10/2024	19092038	8/30/2024	8/30/2024	11/30/2024
		19092039			
L0319105	7/10/2024	19091069	8/30/2024	8/30/2024	11/30/2024
L0319106	7/10/2024	19091099	8/30/2024	8/30/2024	11/30/2024
L0319107	7/10/2024	19091039	8/30/2024	8/30/2024	11/30/2024
		19095039			

\*Data in chronological order by mold ship date

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You may address inquires regarding this PCN by clicking on the below link [mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:515091](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:515091) or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 515091** " in the e-mail Subject line for faster response.

**Molex, LLC**  
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[www.molex.com](http://www.molex.com)

<b>PCN No</b>	<b>Part List</b>
515091	3062023
515091	3067023
515091	3091032
515091	6021103
515091	6023103
515091	9027061
515091	15040802
515091	15049209
515091	19091039
515091	19091069
515091	19091099
515091	19092038
515091	19092039
515091	19095039
515091	367680706
515091	367680709
515091	367690291
515091	367690742
515091	367690757
515091	367690760
515091	367690762
515091	367691005
515091	367691051
515091	367692119
515091	367692275
515091	367692522
515091	367692524
515091	367693251
515091	367693253
515091	367693254
515091	367693255
515091	369060005
515091	369100100
515091	369240201
515091	369240203
515091	369240210
515091	424000004
515091	424003001
515091	428160212
515091	428180212
515091	428180312
515091	428180412
515091	428180512
515091	428180612
515091	433841003

515091 445620001  
515091 688013286  
515091 688013550  
515091 688014199  
515091 688016184  
515091 688016848  
515091 688016910  
515091 688016962  
515091 688017623  
515091 688017624  
515091 688017816  
515091 688017827  
515091 795505007  
515091 796610086  
515091 850900048  
515091 884730590  
515091 884731470  
515091 935990021  
515091 935990022  
515091 935990023  
515091 935990038  
515091 935990077