



# Product Change Notification

<b>Date Issued :</b>	May 17, 2024	<b>PCN Number :</b>	515298
<b>Reason for Change :</b>	Equipment Transfer, Production Transfer or Rearrangement		
<b>Description of Change :</b>	This notification is to inform you about equipment transfer that have been used to manufacture impacted part(s). Equipment have been moved to different site/ location/ premises. No changes will be made to product as part of this change.		
<b>Assessment of Change :</b>	First Article Inspection		
<b>Planned Implementation Date :</b>	April 18, 2025		
<b>Customer Sample Availability Date:</b>	November 29, 2024		
<b>Last date to request Samples by Customer :</b>	January 31, 2025		
Please note if Samples are not requested as per Customer Samples Request date, it may take additional 4-6 weeks to arrange Samples.			
<b>Traceability Code Markings / Date :</b>	Product made after planned implementation date can contain the change		

Before Picture

## **PCN OVERVIEW**

- As a valued customer, Molex is notifying you we are continuing our manufacturing footprint optimization and production consolidation process. This consolidation will create further production synergy around similar type products, manufacturing processes, and customer market segments.
- **Starting in October 2024**, Molex will begin transferring injection molds for finished goods from our Lincoln, Nebraska plant to our plant located in Bangalore, India. Our priority is ensuring continuity of supply during the transfer period.
- If your product is not sourced from Lincoln, NE USA, you are not impacted by this transfer.

**Lincoln, Nebraska** Sending Plant



Injection molds



Transfer to

**Bangalore, India** Receiving Plant



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After Picture

**PCN DETAILS**

- Some molded housings are considered Finished Goods (FG's) requiring no further processing or value add prior to being sold and shipped directly to our customers. Shipments of injection molds for these FG's will start in October 2024 with the last mold will be transferred by mid-November 2024.
- Only injection molds are being transferred. No molding presses or other auxiliary equipment is being transferred.
- No resin supplier changes are being made. Resin will continue to be sourced from the same supplier however the manufacturing location of the resin may change to maintain or improve local sourcing service levels. Packaging item will be localized, there won't be any DU & MLQ impact
- **Product Impact** – no change to form, fit or function. **Molex part numbers impacted** – see attached list
- Qualification Reports and samples available upon request
- To streamline the qualification and customer approval process, a qualification FG with the greatest customer impact has been identified and **highlighted** in the following chart

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**Additional Information :**

- **Part Numbers** highlighted in red will be used for mold qualification purposes. Samples and FAI data will be available based on below dates.
- Other part numbers may be considered for Mold qualification purposes with extended lead times.

Mold #	Mold Transfer Date	Part Numbers	Planned Buffer Quantity	Mold Qualification	Qualified Sample and Data Availability	PCN planned implementation
LD154503	02 10 2024	3091022	4,80,000	16 11 2024	23 11 2024	21 02 2025
LD154504	02 10 2024	3095022	10,20,000	16 11 2024	23 11 2024	21 02 2025
		3097022	0			
L4247401	02 10 2024	16090060	93,000	16 11 2024	23 11 2024	21 02 2025
		16080061	96,000	16 11 2024	23 11 2024	21 02 2025
L4247405	02 10 2024	16080100	1,29,000	16 11 2024	23 11 2024	21 02 2025
		15060101	22,000			
		42474104	0			
L4247406	02 10 2024	16080240	5,500	16 11 2024	23 11 2024	21 02 2025
		15060241	0			
		50361685	1,12,000			
		50361686	1,20,000			
		42474064	0			
		424740645	0			
LD199102	16 10 2024	19091042	0	30 11 2024	07 12 2024	07 03 2025
		19091043	0			
LD199101	16 10 2024	19082081	0	30 11 2024	07 12 2024	07 03 2025
L4376001	16 10 2024	48760001	900	30 11 2024	07 12 2024	07 03 2025
L4391401	16 10 2024	43914101	3,000	30 11 2024	07 12 2024	07 03 2025
		43914102	3,600			
		43914103	16,000			
		43914104	6,300			
		43914105	5,760			
L4388001	16 10 2024	48880100	50,000	30 11 2024	07 12 2024	07 03 2025
		439801002	0			
		439801003	6,000			
		439801004	12,000			
		439801005	8,000			
L4383802	16 10 2024	48882101	9,600	30 11 2024	07 12 2024	07 03 2025
		43982102	0			
		43982103	0			
		43982104	6,264			
		43982105	0			
		43982201	0			
		43982202	0			
		43982203	0			
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		43982205	0			

Mold #	Mold Transfer Date	Part Numbers	Planned Buffer Quantity	Mold Qualification	Qualified Sample and Data Availability	PCN planned implementation
L4247502	11/13/2024	15060065	0			
		15060066	120,000			
		42475064	6,000			
		424750681	412,500	12/28/2024	1/4/2025	4/4/2025
		435580612	0			
		435580622	24,000			
L4368001	11/13/2024	436801002	0			
		436801003	12,000			
L4368002	11/13/2024	436801004	0			
		436801005	0			
		436801006	0			
		436802002	0			
		436802003	0			
		436802004	44,800			
		436802005	0			
		436802006	60,000			
		436803002	0			
		436803003	0			
		436803004	0			
		436803005	0			
		436803006	0			
L4456202	11/13/2024	44562008	998,400	12/28/2024	1/4/2025	4/4/2025
L4368001	11/13/2024	1726732002	0			
		1726732003	0			
		1726733002	28,500	12/28/2024	1/4/2025	4/4/2025
		1726733003	0			
L4368002	11/13/2024	1726732004	14,700	12/28/2024	1/4/2025	4/4/2025
		1726732005	0			
		1726732006	0			
		1726733004	0			
		1726733005	0			
		1726733006	0			

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You may address inquires regarding this PCN by clicking on the below link [mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:515298](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:515298) or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 515298** " in the e-mail Subject line for faster response.

**Molex, LLC**  
 2222 Wellington Court  
 Lisle, IL 60532  
 TEL (800) 786-6539  
[www.molex.com](http://www.molex.com)

<b>PCN No</b>	<b>Part List</b>
515298	3091022
515298	3092022
515298	3097022
515298	15060060
515298	15060061
515298	15060065
515298	15060066
515298	15060100
515298	15060101
515298	15060240
515298	15060241
515298	19091042
515298	19091043
515298	19092031
515298	50361685
515298	50361686
515298	367691015
515298	367691192
515298	367691823
515298	367691824
515298	367950077
515298	424740641
515298	424741041
515298	424750661
515298	435580622
515298	436801003
515298	436801004
515298	436801006
515298	436802002
515298	436802003
515298	436802004
515298	436802005
515298	436802006
515298	436803003
515298	436803004
515298	436803005
515298	436803006
515298	437600001
515298	439141101
515298	439141102
515298	439141103
515298	439141104
515298	439141105
515298	439382101
515298	439382102

515298 439382103  
515298 439382104  
515298 439382105  
515298 439382201  
515298 439382202  
515298 439382203  
515298 439382204  
515298 439382205  
515298 439801001  
515298 439801002  
515298 439801003  
515298 439801004  
515298 439801005  
515298 445620003  
515298 688015308  
515298 688016254  
515298 1726732002  
515298 1726732003  
515298 1726732004  
515298 1726732005  
515298 1726732006  
515298 1726733002  
515298 1726733003  
515298 1726733004  
515298 1726733006  
515298 2254630015