Product Change Notification

Current Date: 17-Oct-2025

TE Connectivity

Product Change Notification: P-25-029052 **PCN Date:** 16-OCT-25

Customer: Heilind Electronics Inc(0002135900) **Location:** WORLDWIDE **Agreement:** Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
MTC Solder Connectors

Description of Changes
TE Connectivity is implementing a tooling change for the contacts. This change does not involve any major modifications: the design, manufacturing process, and product functionality remain exactly the same. The only update is the introduction of a new die to replace the existing TE Die, as the current tooling is unrepairable. Additionally, the tooling source will be updated to ensure part quality and compliance with specifications. There will be no impact on the form, fit, or function of the parts.

Reason for Changes:	
Product improvement.We hereby inform you that the current tooling has reached the end of its service life and is no longer repairable. To address this and maintain production efficiency and part quality, a new die will be implemented to replace the existing TE Die. This update will be carried out under strict process controls to fully maintain product quality, supply continuity, and ensure no changes to the form, fit, or function of the affected parts. The new tooling will be qualified under a certified quality management system and aligned with applicable industry standards. An internal evaluation and First Article Inspection, in accordance with our specifications, will be completed prior to the first shipment.	
Estimated Dates:	
Last Order Date (Obsolete Parts Only):	**First Date To Ship** (Changed Parts Only):
	16-DEC-2025
Last Ship Date (Obsolete Parts Only):	**Last Date for Mixed Shipments:** (Changed Parts Only):
	No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
643679-000	NO			"5-1195085-3"			
699226-000	NO			"4-1195486-3", "MTCB1X-106-XXX"			

Customer: Heilind Electronics Inc (3181260) **Location:** Mentor **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
699226-000	NO			"4-1195486-3", "MTCB1X-106-XXX"			

Customer: Heilind Electronics Inc (167811) **Location:** Wilmington **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
643679-000	NO			"5-1195085-3"			
699226-000	NO			"4-1195486-3", "MTCB1X-106-XXX"			