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Issue No. / 発行№：PC-0068602
Issue date / 発行日：2026年8月31日

工程変更連絡書
Process Change Notice

ヒロセ電機株式会社
工場　品質管理課
XX Factory, Quality control section,
Hirose Electric Co., Ltd.

承認 (Approval)	査閲 (Review)	作成 (Created by)
佐藤	小野寺	小野寺

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。
早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。
本書にて工程変更のご案内をさせて頂きます。変更計画可否を提出後　4週間以内にご返却を賜りたくお願い致します。
We are pleased to hear of your company's continuing success and prosperity. We thank you for your continued support of our products.
We are currently planning on the below process change for the products planned to be delivered to your company.
We would appreciate your return of the change plan approval or disapproval within four weeks.

貴社品番/Customer's product number	弊社品番/Product number by Hirose	弊社品名/Product name by Hirose
	別紙対象製品一覧を参照願います Please refer to the target product list in the attached sheet.	別紙対象製品一覧を参照願います Please refer to the target product list in the attached sheet.

変更 1 Change 1	区分 Type	生産国の追加 / **Addition of production country**	理由 Reason	製品の安定供給の為です/ **To ensure stable product supply**
変更 2 Change 2	区分 Type	—	理由 Reason	—

Content of change / 変更内容

変更前 Before the change	変更後 After the change	影響範囲 Affected area
対象部品： HR10-10-12P ｵｽﾀﾝｼ(B) 現行切削加工先による生産 Target Part: HR10-10-12P MALE CONTACT(B) Currently manufactured by the existing cutting processing supplier	対象部品：HR10-10-12P ｵｽﾀﾝｼ(B) 現行切削加工先による生産⇒T社追加 Target Part: HR10-10-12P MALE CONTACT(B) Currently produced by the existing cutting processing supplier ⇒ Company T will be added	設計変更は伴わない為、製品仕様、性能に変更はございません。 Since there is no design change, there is no change in product specifications and performance.

・外観の変更 Appearance	無 No change
・含有物質変更 Containing substance	無 No change

Implementation schedule of the change plan / 変更実施計画

日程 Schedule	August		September		October		November		December							
工程整備 Preparation of process	→	→														
標準類の整備 Preparation of standards, etc.	→	→														
トライ / Trial	→	→														
作業者教育 Training for operators	→	→														
製品評価試験 Product evaluation test	→	→														
サンプル提出 Submission of sample																
初品検査結果提出 Submission of the initial product inspection result	→	→														

量産納入予定日 Scheduled delivery date of mass production products	2026年　10月予定 Scheduled in October, 2026	備考 Remarks	
変更計画可否回答希望日 Desired response date for approval/rejection	2026年　9月　30日 September 30, 2026		

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ヒロセ電機株式会社　行き
To: Hirose Electric Co., Ltd.

貴社名：
Customer's company name:

変更計画可否回答書
Response form for approval/rejection of the change plan

製品名 Product name：	**別紙対象製品一覧を参照願います Please refer to the target product list in the attached sheet.**
変更内容 Content of change：	**生産国の追加 / Addition of production country** —

ご判定日
Date of Decision

ご担当者
Person in charge

変更計画可否 Approval or Rejection for the change plan:	承認 Approved	否認 Rejection	条件付 Conditionally approved

必要提出資料、その他指示事項
Required materials for submission / other instructions

Attached sheet

List of Products Subject to Process Change

Product code	Product name
CL0110-0025-7-73	HR10-10P-12P(73)
CL0110-0036-3-73	HR10-10R-12P(73)
CL0110-0038-9-73	HR10-10J-12P(73)
CL0110-0067-7-73	HR10WT-12R-12P(73)
CL0110-0401-7-73	HR10A-10P-12P(73)
CL0110-0401-7-74	HR10A-10P-12P(74)
CL0110-0401-7-76	HR10A-10P-12P(76)
CL0110-0401-7-77	HR10A-10P-12P(77)
CL0110-0401-7-78	HR10A-10P-12P(78)
CL0110-0404-5-73	HR10A-10R-12P(73)
CL0110-0404-5-74	HR10A-10R-12P(74)
CL0110-0406-0-73	HR10A-10J-12P(73)
CL0110-0406-0-74	HR10A-10J-12P(74)
CL0110-0407-3-73	HR10A-10P-10P(73)
CL0110-0407-3-74	HR10A-10P-10P(74)
CL0110-0407-3-76	HR10A-10P-10P(76)
CL0110-0410-8-73	HR10A-10R-10P(73)
CL0110-0410-8-74	HR10A-10R-10P(74)
CL0110-0412-3-73	HR10A-10J-10P(73)
CL0110-0432-0-73	HR10A-10TP-12P(73)
CL0110-0447-8-73	HR10A-10TPA-12P(73)
CL0110-0448-0-74	HR10A-10PD-12P(74)
CL0110-0459-7-73	HR10A-10TJ-12P(73)
CL0110-0713-0-73	HR10A-13P-20P(73)
CL0110-0713-0-74	HR10A-13P-20P(74)
CL0110-0715-5-73	HR10A-13R-20P(73)
CL0110-0715-5-74	HR10A-13R-20P(74)
CL0110-1015-9-73	HR10A-13TPD-20P(73)
CL0110-1015-9-74	HR10A-13TPD-20P(74)
CL0110-1101-9-73	HR10A-10WTP-12P(73)
CL0110-1608-0-73	HR10G-10R-10P(73)
CL0110-1610-2-73	HR10G-10R-12P(73)
CL0110-1610-2-74	HR10G-10R-12P(74)
CL0130-0009-5-31	HR30-6P-6P(31)
CL0130-0020-8-71	HR30-6PA-6P(71)
CL0130-0037-0-00	HR30-6PB-6P
CL0130-0041-8-00	HR30-6PD-6P
CL0130-1009-0-71	HR30-6R-6P(71)
CL0130-2009-6-31	HR30-6J-6P(31)
CL0130-2009-6-75	HR30-6J-6P(75)
CL0130-2009-6-77	HR30-6J-6P(77)
CL0130-2018-7-71	HR30-6JA-6P(71)
CL0130-2021-1-00	HR30-6JB-6P