Product Change Notification

Current Date: 03-Nov-2026

TE Connectivity

Product Change Notification: PCN-26-295233 **PCN Date:** 30-OCT-26

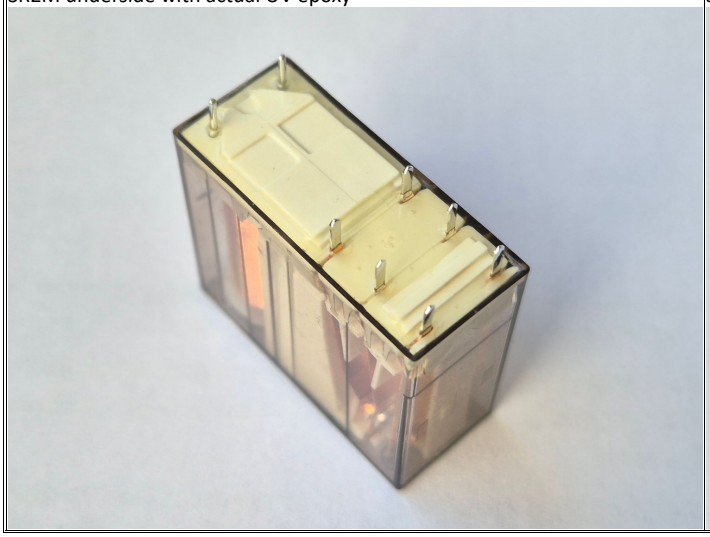
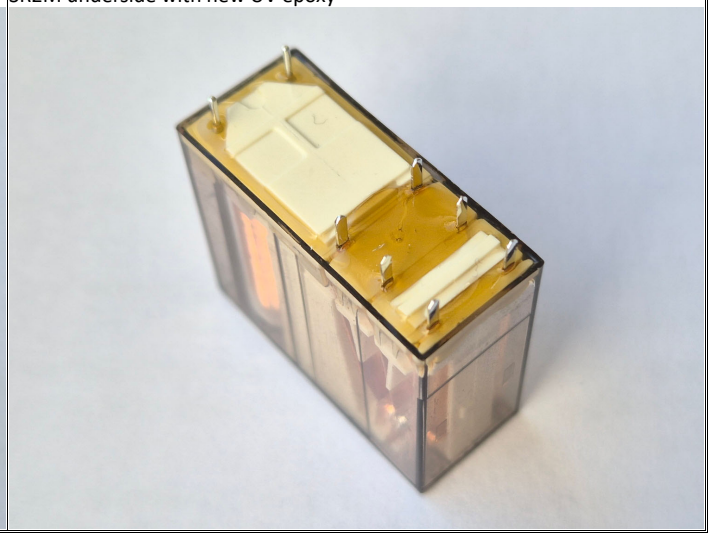
Customer: Heilind Electronics Inc(0002135900) **Location:** WORLDWIDE **Agreement:** Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

Product Description: (Text limited to 120 characters)
SR2M / V23047 Relay Series: UV-epoxy change

General Description of Changes

Dear Customer, we would like to inform you of an update to the SR2M / V23047 relay product family as part of our supply-chain maintenance activities. As part of this update, the UV-epoxy applied to the bottom of the relay will be changed. This material update does not affect the form, fit, function, or performance of the SR2M / V23047 relay. The update is purely of visual nature, with the new epoxy having an orange tint to it while the old epoxy is fully clear (see attached images). The new epoxy is a proven alternative, as it is being used on our SR4 and SR6 force-guided-relay series since many years. If you have any questions, please contact your local representative.

SR2M underside with actual UV epoxy	SR2M underside with new UV epoxy
	

Reason for Changes:
As part of our ongoing efforts to ensure reliable product supply and long-term support, we are implementing an update to the SR2M / V23047 relay UV-epoxy. The original epoxy used on the bottom of the relay was discontinued with short notice and is no longer available, necessitating a transition to a new qualified epoxy.

PCN Attributes:	
Product Category:	**Kind of Change:**
Relays, Contactors & Switches	Specification
Change Feature:	**Potential Customer Impact:**
Product Specification	No Customer Impact
Remarks:	

Estimated Dates:	
Last Order Date (Obsolete Parts Only):	**First Ship Date of Changed Items** (Changed Parts Only):
	02-NOV-2026
Last Ship Date of Changed Items (Obsolete Parts Only):	**Last Date for Mixed Shipments:** (Changed Parts Only):
	30-SEP-2027
Effectivity Date:	**Date of First Samples:**

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1393258-5	NO		V23047-A1024-A501	"V23047-A1024-A501", "V23047A1024A501"			
1-1393258-7	NO			"V23047-A1024-A511", "V23047A1024A511", "F97243-000", "AMPS-1-1393258-7"			
1-1415012-1	NO		V23047-A1110-A501	"V23047-A1110-A501", "V23047A1110A501"			
2-1415538-8	NO			"V23047-A1015-A501"			
7-1415543-8	NO			"V23047-P1024-A501"			

Customer: Heilind Electronics Inc (264685) **Location:** Hudson **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
7-1415543-8	NO			"V23047-P1024-A501"			

Customer: Heilind Electronics Brasil Ltda (3088064) **Location:** Sao Paulo **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1393258-5	NO		V23047-A1024-A501	"V23047-A1024-A501", "V23047A1024A501"			

Customer: HEILIND ELECTRONICS BRASIL LTDA (3661258) **Location:** SAO PAULO **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1393258-5	NO		V23047-A1024-A501	"V23047-A1024-A501", "V23047A1024A501"			

Customer: Heilind Asia Pacific (SG) Pte Ltd (3076161) **Location:** Singapore **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1393258-7	NO			"V23047-A1024-A511", "V23047A1024A511", "F97243-000", "AMPS-1-1393258-7"			

Customer: Heilind Asia Pacific (Hong Kong) (2980376) **Location:** Shatin, N.t. **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2-1415538-8	NO			"V23047-A1015-A501"			

Customer: Heilind Electronics Inc (3181260) **Location:** Mentor **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1393258-5	NO			"V23047-A1024-A501", "V23047A1024A501"			
1-1415012-1	NO			"V23047-A1110-A501", "V23047A1110A501"			

Customer: Heilind Electronics Inc (167811) **Location:** Wilmington **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1393258-5	NO		V23047-A1024-A501	"V23047-A1024-A501", "V23047A1024A501"			
1-1415012-1	NO		V23047-A1110-A501	"V23047-A1110-A501", "V23047A1110A501"			
7-1415543-8	NO			"V23047-P1024-A501"			

Customer: Heilind Asia Pacific (Hong Kong) (2991513) **Location:** Hong Kong **Agreement Number:** Agreement Unknown

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2-1415538-8	NO			"V23047-A1015-A501"			